

■ General Properties of ACRYPET™



항목 Item		시험방법 Method		시험조건 Condition	단위 Unit	VH	
물리적 성질 Physical properties	밀도 Specific Gravity	JIS K7112	ISO 1183		g/cm ³	1.19	
	전광선 투과율 Total Light Transmittance	JIS K7361-1	ISO 13468-1	3mm	%	93	
	Haze Haze	JIS K7136	ISO 14782	3mm	%	0.3	
	굴절률 Refractive index	JIS K7142	ASTM D542	nD	—	1.49	
	흡수율 Water absorption	JIS K7209	ISO 62	24hr	%	0.3	
열적 성질 Thermal properties	비열 Specific heat	JIS K7123			J/(g·°C)	1.5	
	선팽창계수 Coefficient of linear thermal expansion	JIS K7197			1/°C	6×10 ⁻⁵	
	열전도율 Thermal conductivity	JIS A1412			W/(m·°C)	0.2	
	열변형온도 Heat distortion temperature	JIS K7191-1,2	ISO 75-1,2	1.8MPa	°C	100	
	Vicat연화온도 Vicat Softening temperature	JIS K7206	ISO 306	B50	°C	107	
	용융흐름정도 Melt flow rate	JIS K7210	ISO 1133	230°C, 37.3N	g/10min	2.0	
	Spiral유동성 (두께2mm) (2mm thickness)	MCC法	MCC Method	230°C	mm	130	
	성형수축율 Mold shrinkage			250°C	mm	220	
기계적 성질 Mechanical properties	인장강도 Tensile strength	JIS K7162	ISO 527-2	1A/5	MPa	77	
	신율 Elongation	JIS K7162	ISO 527-2	1A/5	%	6	
	인장탄성을 Modulus of Elasticity	JIS K7162	ISO 527-2	1A/1	GPa	3.3	
	굴곡강도 Flexural strength	JIS K7171	ISO 178		MPa	140	
	굴곡탄성을 Flexural modulus	JIS K7171	ISO 178		GPa	3.3	
	Sharpy충격강도 Charpy impact strength	JIS K7111-1	ISO 179-1	1eU unnotched	kJ/m ²	20	
	Rockwell 경도 Rockwell hardness			1eAV notched	kJ/m ²	1.4	
전기적 성질 Electrical properties	표면저항율 Surface resistivity	JIS K6911			Ω	>10 ¹⁶	
	체적저항율 Electrical volume resistivity	JIS K6911			Ω m	>10 ¹³	
	절연파괴강도 Dielectric strength	JIS K6911		4kV/sec	MV/m	20	
	유전율 Dielectric constant	JIS K6911		60Hz	—	3.7	
	역률 Power factor	JIS K6911		60Hz	—	0.05	
	Arc성 耐Arc성	JIS K6911			—	No track	
연소성	UL 94 Flamability	UL94		1.5mm, 3.0mm	—	HB	

* 수치는 대표치로 보증치는 아님.

* All technical information and data are typical values, and are not standard value.